#### **Government of Karnataka Department of Technical Education Board of Technical Examinations, Bangalore**

|               | Course Title: <b>REFRIGER</b>                  | ATION AND AIR CONDI     | TIONING                     |
|---------------|------------------------------------------------|-------------------------|-----------------------------|
| -temp         | Scheme (L:T:P) : <b>4:0:0</b>                  | Total Contact Hours: 52 | Course Code:<br>15ME63F     |
|               | Type of Course: Lectures, Self<br>Study & Quiz | Credit :04              | Core/ Elective:<br>Elective |
| CIE: 25 Marks |                                                |                         | SEE:100 Marks               |

Prerequisites: Knowledge of Applied science, Engineering Mathematics, Thermal engineering

#### **Course Objectives:**

Apply knowledge of mechanical engineering related to Refrigeration and Air conditioning equipments and expose the importance of refrigeration equipments, their control and repair and overhauling of these systems.

**Course Outcomes:** 

On successful completion of the course, the students will be able to attain CO:

|     | Course Outcome                                                                                                                                            | CL           | Linked PO | Teaching Hrs |
|-----|-----------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-----------|--------------|
| CO1 | Understand the principle of refrigeration<br>and Know the types of refrigeration                                                                          | <i>R/U/A</i> | 1,2       | 07           |
| CO2 | Explain the concept of various refrigeration systems and familiar with their advantages and disadvantages                                                 | <b>R/U/A</b> | 1,2       | 10           |
| CO3 | Know the constructional and working of<br>refrigeration equipments such as<br>Compressor, condensers and Evaporators<br>and the refrigerant flow controls | R/U          | 2         | 12           |
| CO4 | Know the different types of refrigerants<br>and Application of refrigeration to various<br>areas                                                          | R/U/A        | 2         | 07           |
| CO5 | Appreciate the concept of Air<br>Conditioning and know their types                                                                                        | <b>R/U/A</b> | 2         | 08           |
| CO6 | Familiarize the different tools used to<br>install refrigeration system and Air<br>Conditioner                                                            | U            | 2         | 08           |
|     |                                                                                                                                                           | Total        | sessions  | 52           |

Legend: R: Remember U: understand A: Application An: Analysis



#### **COURSE-PO ATTAINMENT MATRIX**

| Course                                                                        |                                                                         | Programme Outcomes |                |              |              |              |        |   |   |    |
|-------------------------------------------------------------------------------|-------------------------------------------------------------------------|--------------------|----------------|--------------|--------------|--------------|--------|---|---|----|
|                                                                               | 1                                                                       | 2                  | 3              | 4            | 5            | 6            | 7      | 8 | 9 | 10 |
| REFRIGERATION                                                                 |                                                                         |                    |                |              |              |              |        |   |   |    |
| & AIR                                                                         | 1                                                                       | 3                  | 0              | 0            | 0            | 0            | 0      | 0 | 0 | 0  |
| CONDITIONING                                                                  |                                                                         |                    |                |              |              |              |        |   |   |    |
| Level 3- Highly Addressed, Level 2-N<br>Method is to relate the level of PO w |                                                                         |                    |                |              |              | s the given  | PO.    |   |   |    |
| If <u>&gt;</u> 40% of classroom sessions addres                               | ssing a particular PO, it is considered that PO is addressed at Level 3 |                    |                |              |              |              |        |   |   |    |
| If 25 to 40% of classroom sessions a                                          |                                                                         |                    |                |              |              |              |        |   |   |    |
| If 5 to 25% of classroom sessions add                                         | dressing a p                                                            | articular PC       | D, it is consi | dered that I | PO is addres | ssed at Leve | 11     |   |   |    |
| If < 5% of classroom sessions addre                                           | ssing a part                                                            | icular PO, i       | t is conside   | red that PC  | is consider  | ed not-add   | ressed |   |   |    |

| COU        | RSE CONTENT AND BLUE PRIN                            | T OF N | 1ARF | (S FO                          | R SE | £                  |                  |
|------------|------------------------------------------------------|--------|------|--------------------------------|------|--------------------|------------------|
| Unit<br>No | Unit Name                                            | Hour   | -    | estions t<br>set for<br>EE/Mar |      | Marks<br>weightage | weightage<br>(%) |
|            |                                                      |        | R    | U                              | Α    |                    |                  |
| 1          | INTRODUCTION TO<br>REFRIGERATION                     | 07     | 5    | 5                              | 5    | 15                 | 10.34            |
| 2          | <b>REFRIGERATION CYCLES</b>                          | 10     | 5    | 5                              | 20   | 30                 | 20.68            |
| 3          | REFRIGERANTS, SYSTEM<br>COMPONENTS                   | 12     | 5    | 10                             | 20   | 35                 | 24.13            |
| 4          | APPLICATION OF<br>REFRIGERATION                      | 07     | -    | 5                              | 10   | 15                 | 10.34            |
| 5          | AIR CONDITIONING                                     | 08     | 5    | 5                              | 10   | 20                 | 17.24            |
| 6          | <b>REFRIGERATION AND AIR-<br/>CONDITIONING TOOLS</b> | 08     | 5    | 10                             | 5    | 20                 | 17.24            |
|            | Total                                                | 52     | 15   | 40                             | 80   | 145                | 100              |

Legend: R; Remember, U: Understand A: Application

#### **UNIT I: INTRODUCTION TO REFRIGERATION**

Refrigeration-Definition-Refrigerating effect-unit of refrigeration- Coefficient of performance-Types of Refrigeration-Ice, dry ice, Steam jet, Throttling, Liquid nitrogen refrigeration-Carnot refrigeration Cycle-Air refrigeration/Bell Coleman cycle, PV& TS diagram,(without derivation)-Advantage and disadvantages in air refrigeration-Simple problems.

#### **UNIT II: REFRIGERATION CYCLES**

Vapour compression refrigeration cycle - Basic Components,-Flow diagram of working of Vapour compression cycle - Representation of the vapour compression cycle on P-H, T-S & P-V Diagram - Expression for Refrigerating effect, work done and power required - Types of Vapour Compression cycle - Effects of super heating and under cooling, its advantages and disadvantages - Vapour Absorption refrigeration cycle- Flow diagram of working of Vapour Absorption cycle- Comparison of Vapour absorption and vapour compression system- Simple Electrolux system for domestic units-Simple problems on simple vapour compression cycle only

Directorate Of Technical Education Karnataka StateMECH 15ME63F

07Hrs

10Hrs

#### UNIT III: REFRIGERATION COMPONENTS & FLOWCONTROLS

Compressors - types of compressors, -Reciprocating compressor-Centrifugal compressor-Hermetically sealed compressor-- condensers - Air Cooled, water cooled -evaporators – natural convection, forced convection types –Flow controls- Capillary tube- Automatic Expansion valve-Solenoid valve.

#### UNIT IV: REFRIGERENTS & APPLICATION OF REFRIGERATION 07Hrs

Refrigerants - properties - selection of refrigerants- Detection of refrigerants leakage- Alternate Refrigerants- testing and charging of refrigeration units –Applications of refrigeration- Cold storage -Dairy refrigeration-Icemaking industry-Transport refrigeration. Introduction to cryogenic engineering-concept.

#### **UNIT V: AIR CONDITIONING**

Air conditioning –Definition- Factors affecting Air conditioning-Psychrometric processes- sensible heating and cooling-Humidifying and dehumidifying-Air conditioning types-List-Summer-Winteruse of psychometric charts- Equipments used in air conditioning cycle-air filter-dry air filterhumidifier-Types-Steam injection type humidifier-Dehumidifier-Spray type dehumidifier-Fans and blowers-Axial flow and centrifugal flow.

#### **UNIT VI: REFRIGERATION & AIRCONDITIONING TOOLS**

Tools used in refrigeration system- Tools used in Air conditioner installation- Installation procedure of refrigeration systems, charging ,testing, adding the oil to compressor , - Faults in refrigeration and air conditioning system- Servicing procedure of Refrigeration system



| Sl.No. | Title of Books               | Author                  | Publication            |
|--------|------------------------------|-------------------------|------------------------|
|        | Refrigeration and Air        | Domkundwar- Arora C P   | Dhanpat rai and co.    |
| 1.     | Conditioning                 |                         |                        |
|        | Refrigeration and Air        | Arora C P               | Tata McGraw-Hill       |
| 2.     | Conditioning                 |                         | New Delhi, 3rd         |
|        |                              |                         | Edition, 2010          |
| 3      | Basic Refrigetaion And air – | P N Anathanarayan       | -                      |
|        | conditioning                 |                         |                        |
| 4.     | Principles of Refrigeration  | Roy.J Dossat,           | Pearson Education, 4th |
|        |                              |                         | Edition, 2006          |
|        | Refrigeration and Air        | Jordon and Prister,     | Prentice Hall of India |
| 5      | Conditioning                 |                         | PVT Ltd., New Delhi,   |
| 5      |                              |                         | 1985.                  |
|        | Refrigeration and Air        | Stoecker N.F and Jones, | TMH NewDelhi,2nd       |
| 6      | Conditioning                 |                         | Edition 1982.          |
|        |                              |                         |                        |



08Hrs

08 Hrs

**1.** , LIST OF SOFTWARES/ LEARNING WEBSITES:

i. http://nptel.ac.in/courses/112105051/

ii download other power plant related videos from youtube.com for study purpose.

#### **SPECIAL INSTRUCTIONAL STRATEGIES**

| UNIT NO | UNIT NAME                                 | STARATEGIES                                       |
|---------|-------------------------------------------|---------------------------------------------------|
| 1       | Introduction to refrigeration             | lectures and Power point presentations/ Video/    |
| 1       |                                           | Video movies                                      |
| 2       | Refrigeration cycles                      | Lectures/Presentations, Showing charts,           |
| 3       | Refrigerants, system components           | Lectures/Presentations, Showing charts,           |
| 5       |                                           | Industrial visits to refrigerator repair shops    |
| 4       | Application of refrigeration              | Lectures/Presentations, Showing charts,           |
| 4       |                                           | Industrial visits to Cold storage                 |
| 5       | Air conditioning                          | Lectures/Presentations, Showing chart, Video/     |
| 5       |                                           | Video movies                                      |
|         | <b>Refrigeration and air-conditioning</b> | Lectures/Presentations, Showing charts,           |
| 6       | tools                                     | Industrial visits to Refrigerator/Air conditioner |
|         |                                           | repair work shops                                 |

#### SUGGESTED LIST OF STUDENT ACTIVITYS

Note: the following activities or similar activities for assessing CIE (IA) for 5 marks (Any one)

- Each student should do any one of the following type activity or similar activity related to the course and before take up, get it approved from concerned Teacher and HOD.
- Each student should conduct different activity and no repeating should occur

| 1 | Prepare list of various major power plants installed in Karnataka along with their total capacity.                                                                                                                  |
|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2 | Prepare charts of different high pressure boilers, gas turbine cycles, steam turbine power plant, wind turbine power plant, solar power plant, etc. on half imperial drawing sheet. Attach the same with term work. |
| 3 | Visit websites of NTPC, BHEL, NHPC, NPCIL, GEDA, SUZLON, GE, SIEMENS, ENERCON and KPC etc and find out the technical information about their machineries or Plants.                                                 |
| 4 | Download technical specifications/ catalogues, videos or any other suitable presentations on gas turbine power plant                                                                                                |
| 5 | Download technical specifications/ catalogues, videos or any other suitable presentations on gas turbine power plant.                                                                                               |
| 6 | Visit diesel power plant available in your institute/ nearer to your institute and understand different elements, working, circuits, and specifications.                                                            |



#### **Course Assessment and Evaluation Scheme:**

|                                                                                                                                                                                                 | What  |                 | To<br>who<br>m | When/Where<br>(Frequency in the<br>course)                       | Max<br>Marks | Evidence<br>collected    | Course outcomes                                                                           |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----------------|----------------|------------------------------------------------------------------|--------------|--------------------------|-------------------------------------------------------------------------------------------|
| Direct<br>Assessment                                                                                                                                                                            | CIE   | IA              | idents         | Three IA<br>tests(Average of<br>three tests will be<br>computed) | 20           | Blue books               | 1,2,3,4,5,6                                                                               |
| who<br>m  (Frequency in the<br>course)  Mark<br>Mark    Direct<br>Assessment  CIE  IA  Three IA<br>tests(Average of<br>three tests will be<br>computed)  20    SEE  End  Student activities  05 | 05    | Activity sheets | 1,2,3,4,5,6    |                                                                  |              |                          |                                                                                           |
|                                                                                                                                                                                                 | SEE   |                 |                | End of the course                                                | 100          | Answer scripts at<br>BTE | 1,2,3,4,5,6                                                                               |
|                                                                                                                                                                                                 | Feedb | ack on          |                |                                                                  |              | Feedback forms           | 1,2,3<br>Delivery of course                                                               |
|                                                                                                                                                                                                 |       |                 | Students       | End of the course                                                |              | Questionnaires           | 1,2,3,4,5,6<br>Effectiveness of<br>Delivery of<br>instructions &<br>Assessment<br>Methods |

CIE- Continuous Internal Evaluation SEE- Semester End Examination

Note: I.A. test shall be conducted for 20 marks. Average marks of three tests shall be rounded off to the next higher digit.

#### Note to IA verifier: The following documents to be verified by CIE verifier at the end of semester

- 1. Blue books (20 marks)
- 2. Student suggested activities report for 5 marks evaluated through appropriate rubrics.
- 3. Student feedback on course regarding Effectiveness of Delivery of instructions & Assessment Methods

#### MODEL OF RUBRICS /CRITERIA FOR ASSESSING STUDENT ACTIVITY

|                                     | R                                                               | UBRICS FOR                                                              | ACTIVITY( 5                                                                | Marks)                                                               |                                                                          |          |
|-------------------------------------|-----------------------------------------------------------------|-------------------------------------------------------------------------|----------------------------------------------------------------------------|----------------------------------------------------------------------|--------------------------------------------------------------------------|----------|
| Dimension                           | Unsatisfactory                                                  | Developing                                                              | Satisfactory                                                               | Good                                                                 | Exemplary                                                                | Student  |
|                                     | 1                                                               | 2                                                                       | 3                                                                          | 4                                                                    | 5                                                                        | Score    |
| Collection<br>of data               | Does not collect<br>any information<br>relating to the<br>topic | Collects very<br>limited<br>information;<br>some relate to<br>the topic | Collect much<br>information;<br>but very<br>limited relate<br>to the topic | Collects<br>some basic<br>information;<br>most refer to<br>the topic | Collects a<br>great deal of<br>information;<br>all refer to<br>the topic | Ex:<br>4 |
| Fulfill<br>team's roles<br>& duties | Does not perform<br>any duties<br>assigned to the<br>team role  | Performs very<br>little duties but<br>unreliable.                       | Performs very little duties                                                | Performs<br>nearly all<br>duties                                     | Performs all<br>duties of<br>assigned<br>team roles                      | 5        |



| Shares<br>work<br>equally        | Always relies on<br>others to do the<br>work                  | Rarely does<br>the assigned<br>work; often<br>needs<br>reminding            | Usually does<br>the assigned<br>work; rarely<br>needs<br>reminding  | Normally<br>does the<br>assigned<br>work      | Always does<br>the assigned<br>work without<br>having to be<br>reminded. | 3 |
|----------------------------------|---------------------------------------------------------------|-----------------------------------------------------------------------------|---------------------------------------------------------------------|-----------------------------------------------|--------------------------------------------------------------------------|---|
| Listen to<br>other Team<br>mates | Is always talking;<br>never allows<br>anyone else to<br>speak | Usually does<br>most of the<br>talking; rarely<br>allows others<br>to speak | Talks good;<br>but never<br>show interest<br>in listening<br>others | Listens, but<br>sometimes<br>talk too<br>much | Listens and<br>speaks a fair<br>amount                                   | 2 |
|                                  |                                                               | Average                                                                     | / Total marks                                                       | =(4+5+3+2)/4                                  | =14/4=3.5=4                                                              |   |

Note: This is only an example. Appropriate rubrics/criteria may be devised by the concerned faculty (Course Coordinator) for assessing the given activity.

|                |                                                   | MODEI                                                                                                      | L QUES                                                       | E)                                                            |                      |                   |    |    |     |  |  |
|----------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|---------------------------------------------------------------|----------------------|-------------------|----|----|-----|--|--|
| Test/Date      | e and Time                                        | Semester/y                                                                                                 | year                                                         | Course                                                        | Max Marks            |                   |    |    |     |  |  |
|                | 6 <sup>th</sup> week of<br>0-11 Am                | IVSEM REFRIGERATION AND AIR<br>CONDITIONING                                                                |                                                              |                                                               |                      |                   |    | 20 |     |  |  |
| Jenn 1         | 0 117                                             | Year: 2016                                                                                                 | 5-17                                                         | Course                                                        | code:15ME63          | 3F                |    |    |     |  |  |
| Name of Co     | ourse coordinat                                   | or :                                                                                                       | <b>I</b>                                                     |                                                               |                      | Units:1,2 Co: 1,2 |    |    |     |  |  |
|                |                                                   |                                                                                                            | Note: An                                                     | swer all question                                             | IS                   |                   |    |    |     |  |  |
| Question<br>no |                                                   |                                                                                                            | Question                                                     |                                                               |                      | MARKS             | CL | со | РО  |  |  |
| 1              | Define 1 ton o<br>in kW.<br>OR<br>Or              | of refrigeration. Sh                                                                                       | ow how one t                                                 | ton refrigeration i                                           | s expressed          | 05                | U  | 1  | 2   |  |  |
| 2              |                                                   | ration by throttling p<br>ntages and disadvar<br>system.                                                   |                                                              |                                                               |                      | 05                | R  | 2  | 2   |  |  |
| 3              | temperature ra<br>compressor's<br>calculate the j | refrigerator produ<br>ange of the system<br>dry-saturated. Ass<br>power required to r<br>Use the following | is -15 <sup>0</sup> C. The<br>suming actual<br>run the compr | e vapour leaving t<br>COP is 75% of the<br>ressor. Take laten | he<br>neoretical,    | 10                | A  | 2  | 1,2 |  |  |
|                | Saturation                                        | Enthal                                                                                                     | py(kJ/kg)                                                    | Entropy(l                                                     | kJ/kg-K)             |                   |    |    |     |  |  |
|                | temp in <sup>0</sup> C                            | hf<br>99.94                                                                                                | hg<br>1317.95                                                | <b>S</b> f<br>0.3469                                          | <b>s</b> g<br>4.4816 |                   |    |    |     |  |  |
|                | -15                                               | -54.50                                                                                                     | 1317.93                                                      | -0.2132                                                       | 5.0536               |                   |    |    |     |  |  |



# **MODEL QUESTION PAPER**

VI- Semester Diploma Examination

## **Course Title: REFRIGERATION AND AIR CONDITIONING**

Time: 3 Hours]

[Max Marks: 100

Note: Answer any SIX from Part A and any SEVEN from Part B

#### PART-A

6x5=30 marks

- 1. Define the following terms:
  - i. Refrigeration
  - ii. Refrigerating effect
- 2. List the advantages and disadvantages of under cooling in the VCR system.
- 3. Define compressor, condenser.
- 4. Define refrigerant. List the types of refrigerant leak detector
- 5. Define following psychrometric properties
  - a. WBT
  - **b.** DBT
  - c. Humidity
  - d. Relative humidity
  - e. Dew point temp.
- 6. Explain the procedure of adding the oil to compressor
- 7. Explain hermetically sealed compressors.
- Explain the effect of under cooling on the COP of a vapour compression refrigeration cycle with T-S diagram
- 9. Build the expression for volumetric efficiency of reciprocating compressor with P-V diagram.
  - <u>PART-B</u> 7x10=70 marks
    a. Explain refrigeration by throttling process with temperature -pressure diagram. 05
    - b. Ice is formed at 0°C from water at 20°C. The temperature of brine solution is-10°C reversible carnot cycle. Latent heat of ice is = 336kj/kg. find the Kg of ice formed per 1kWhr.Assume the refrigeration cycle is perfect.

2) Develop an expression for work done and COP of a vapour compression refrigeration cycle(dry saturated) with T-S diagram.

3) 1An ammonia refrigerator produces 20 tones of ice at  $0^{0}$ C in 24 hours. The temperature range of the system is -15<sup>o</sup>C. The vapour leaving the compressor's dry-saturated. Assuming actual COP is 75% of theoretical, calculate the power required to run the compressor. Take latent heat of ice as 335 kJ/kg. Use the following properties of ammonia.

| Saturation temp |
|-----------------|
|-----------------|



| in <sup>0</sup> C | hf     | hg      | Sf      | Sg     |
|-------------------|--------|---------|---------|--------|
| 25                | 99.94  | 1317.95 | 0.3469  | 4.4816 |
| -15               | -54.50 | 1303.74 | -0.2132 | 5.0536 |

|                                                                             | 10          |                    |
|-----------------------------------------------------------------------------|-------------|--------------------|
| 4) Explain with sketch the natural convection evaporator(with and wi        | thout       | baffle).           |
| 5) A. Write a note on automatic expansion valve with neat sketch.           | 05          |                    |
| B. Explain with sketch the operation of solenoid valve for variab           | le refriger | rant flow control. |
| 05                                                                          |             |                    |
| 6) a. Explain on transport refrigeration.                                   | 05          |                    |
| b. List any five essential properties of good refrigerants.                 | 05          |                    |
| 7) a. List any four different types of air filters used in air conditioning | 04          |                    |
| b. Explain bag type dry air filter with sketch. 06                          | 5           |                    |
| 8) Explain the causes for faults in refrigeration system                    | 10          |                    |
| 9) Select the procedure should be adopted for replacing the evaporate       | or(with     |                    |
| and without valves) from the system                                         | 10          |                    |
| 10) a. Explain with sketch the winter air conditioning system for mild a    | nd cold     |                    |
| weather.                                                                    |             | 07                 |
| b. Classify refrigerants.                                                   | (           | 03                 |
|                                                                             |             |                    |
|                                                                             |             |                    |





# **MODEL QUESTION BANK**

### **Diploma in Mechanical Engineering**

#### **VI** Semester

#### **CO1:** Understand the principle of refrigeration and know the types of refrigeration

#### REMEMBERING

- 1) Define the following terms:
  - i. Refrigeration
  - ii. Refrigerating effect
  - iii. Ton of refrigerator
  - iv. Heat pump
  - v. Refrigerator
  - vi. COP
- 2) Define 1 ton of refrigeration. Show how one ton refrigeration is expressed in kW.
- 3) Name five means of producing refrigeration.
- 4) List the advantages and disadvantages liquid nitrogen refrigeration with Specific field of application.
- 5) List the advantages and disadvantages Air refrigeration with specific field of application.

#### UNDERSTANDING

- 1) Explain how a refrigerant produces cooling effect?
- 2) Explain how the ice can be used for refrigeration? Is it possible to produce the temperature below zero degree with the help of ice?
- 3) Compare the direct and indirect refrigeration system with advantages and disadvantages.
- 4) Explain refrigeration by throttling process with temperature -pressure diagram.

#### APPLICATION

- 5) Make use of sketch explain dry ice refrigeration
- 6) Make use of sketch explain Steam jet refrigeration
- 7) Make use of sketch Explain liquid nitrogen refrigeration



8) Make use of sketch Explain Carnot refrigeration Cycle with with PV and TS diagram.

9) Make use of sketch Explain Air refrigeration/ Bell-Coleman refrigeration Cycle with with PV and TS diagram.

10)Ice is formed at  $0^{\circ}$ C from water at  $20^{\circ}$ C. The temperature of brine solution is- $10^{\circ}$ C reversible carnot cycle. Latent heat of ice is = 336kj/kg. find the Kg of ice formed per 1kW/kr Assume the refrigeration cycle is

find the Kg of ice formed per 1kWhr.Assume the refrigeration cycle is perfect

11) A Carnot refrigerator extracts 400 kJ of heat per minute from a cold room

which is maintained at  $-15^{\circ}$  C and it is discharged to atmosphere which is at  $30^{\circ}$  C. Find an ideal kW-capacity of motor required to run the unit.

- 12) A reversed Carnot cycle is used to deliver 1680kJ/sec to heat the conditional space. The heat is taken from atmosphere at 100C and supplied to the conditional space at 25°C. Find the followings: If the same quantity of heat is supplied by electric heaters, find the
  - a. kW required to run the system
  - b. consumption of electric energy in kW.

CO2: Explain the concept of various refrigeration systems and familiar with their advantages and disadvantages

# REMEMBERING

- 1) List the advantages and disadvantages of vapour refrigeration over air refrigeration system.
- 2) List the advantages and disadvantages of superheating in the VCR system.
- 3) List the advantages and disadvantages of under cooling in the VCR system.

# UNDERSTANDING

1) Compare vapour compression refrigeration system over vapour absorption refrigeration system.

# APPLICATION

- 2) Make use of a flow diagram Explain the working principle of vapour compression refrigeration cycle.
- 3) Make use of P-v and T-S diagram explain the working of vapour compression refrigeration cycle.



- 4) Develop an expression for work done and COP of a vapour compression refrigeration cycle (dry saturated) with T-S diagram.
- 5) Develop an expression for work done and COP of a vapour compression refrigeration cycle (superheated) with T-S diagram.
- 6) Make use of T-S diagram explain the effect of under cooling on the COP of a vapour compression refrigeration cycle
- 7) Make use of T-S diagram Explain the effect of superheating on the COP of a vapour compression refrigeration cycle .
- 8) Make use of a flow diagram Explain the working principle of simple vapour absorption refrigeration cycle.
- 9) Make use of a flow diagram Explain the working principle of ammonia absorption refrigeration cycle.

10) Make use of a flow diagram Explain the working principle of Domestic Electrolux refrigeration cycle.

11) An ammonia refrigerator produces 20 tones of ice at  $0^{\circ}$ C in 24 hours. The temperature range of the system is -15°C. The vapour leaving the compressor's dry-saturated. Assuming actual COP is 75% of theoretical, calculate the power required to run the compressor. Take latent heat of ice as 335 kJ/kg. Use the following properties of ammonia.

| Saturation             | Enthalpy(kJ/kg) |         | Entropy(kJ/kg-K) |        |
|------------------------|-----------------|---------|------------------|--------|
| temp in <sup>0</sup> C | hf              | hg      | Sf               | Sg     |
| 25                     | 99.94           | 1317.95 | 0.3469           | 4.4816 |
| -15                    | -54.50          | 1303.74 | -0.2132          | 5.0536 |

- 12) An ammonia refrigerator works between -6.7°C and 26°C. The vapour is dry saturated at the end of compression. Calculate
  - a. Theoretical COP
  - b. Power required to drive the compressor.

If the cooling capacity of the refrigerant is 5 tons. Use the following properties of ammonia(NH<sub>3</sub>)

| Saturation             | Specific Enthalpy(kJ/kg) |           | Specific Entropy(kJ/kg-K) |           |
|------------------------|--------------------------|-----------|---------------------------|-----------|
| temp in <sup>0</sup> C | Liquid                   | Saturated | Liquid                    | Saturated |
|                        | $h_{\mathrm{f}}$         | vapour    | $\mathbf{S_{f}}$          | vapour    |
|                        |                          | hg        |                           | Sg        |
| -6.7                   | -29.26                   | 1262.36   | 0.1087                    | 4.7401    |
| 26.7                   | 124.56                   | 1291.62   | 0.4264                    | 4.3263    |



# CO3: Know the constructional and working of refrigeration equipments such as Compressor, condensers and Evaporators and the refrigerant flow controls

#### REMEMBER

- 1) Define compressor.
- 2) List the different types of compressors.
- 3) Define volumetric efficiency of a compressor.
- 4) Define condenser.
- 5) List the different types of condensers.
- 6) Define evaporator.
- 7) List the different types of evaporators.
- 8) List the different types of expansion devices.
- 9) List the advantages and disadvantages of capillary tube.

#### UNDERSTANDING

- 1) Explain hermetically sealed compressors.
- 2) Explain with reasons the fields of applications of each type of compressor in refrigeration system.
- 3) Outline the advantages and disadvantages of centrifugal compressor over reciprocating compressor.
- 4) Compare air cooled and water cooled condensers.
- 5) Explain the functions of expansion devices.

#### APPLICATION

- 1) Make use of P-V diagram Explain the cycle of working of reciprocating compressor
- 2) Make use of flow and P-H diagram Explain the working of centrifugal compressor
- 3) Make use of sketch Explain the working of air cooled condenser
- 4) Make use of sketch Explain the working of water cooled condenser
- 5) Make use of sketch Explain the natural convection evaporator(with and without baffle).
- 6) Make use of sketch Explain the forced convection evaporator.
- 7) Make use of sketch explain automatic expansion valve with neat sketch.
- 8) Make use of sketch Explain the operation of solenoid valve for high temperature in evaporators.



9) Make use of sketch Explain the operation of solenoid valve for low temperature in evaporators.

10) Make use of sketch Explain the operation of solenoid valve for variable refrigerant flow control.

# **CO4: Know the different types of refrigerants and Application of refrigeration to various areas**

#### REMEMBER

- 1) Define refrigerant.
- 2) List the types of leak detector.

## UNDERSTANDING

- 1) Classify refrigerants.
- 2) Explain the factors affecting the choice of refrigerants commonly used in refrigerating plants.
- 3) Outline the essential properties of good refrigerants.
- 4) Outline the factors are considered in selecting refrigerants in the following system and name the refrigerant in each system
  - a. House hold refrigerator.
  - b. Ice producing plant.
  - c. Air conditioning plant.
- 5) Explain electronic leak detector.

## APPLICATION

- 1) Choose the various factors to be considered to design cold storage
- 2) Choose the various factors to be considered to design quick freezing.

# CO5: Appreciate the concept of Air Conditioning and know their types

## REMEMBERING

- 1. Define Air conditioning.
- 2. List different factors affecting air conditioning.
- 3. Define psychrometry.
- 4. List and define psychrometric properties.
- 5. List different air conditioning equipments.
- 6. List different types of air filters used in air conditioning.
- 7. List different types of humidifiers used in air conditioning.



- 8. List different types of dehumidifiers used in air conditioning.
- 9. List different types of blowers used in air conditioning.
- 10.List the major difference between fans and blowers.

## UNDERSTANDING

1. Explain briefly different factors affecting air conditioning.

## APPLICATION

- 1. Make use of sketch Explain psychrometric chart
- 2. Make use of sketch Explain sensible heating
- 3. Make use of sketch Explain sensible Cooling
- 4. Make use of sketch Explain the summer air conditioning system for hot and dry outdoor conditions.
- 5. Make use of sketch Explain the summer air conditioning system for hot and humid outdoor conditions.
- 6. Make use of sketch Explain the winter air conditioning system for mild and cold weather.
- 7. Make use of sketch explain the following
  - a. Cooling with dehumidification
  - b. Cooling with adiabatic humidification of air
  - c. Cooling with dehumidification.
- 8. Make use of sketch Explain Steam injection type humidifier.
- 9. Make use of sketch Explain Spray type dehumidifier.
- 10. Make use of sketch Explain Axial flow fans.
- 11. Make use of sketch Explain centrifugal flow fans.

# CO6: Familiarize the different tools used to install refrigeration system and Air Conditioner

# UNDERSTANDING

- Explain the different instruments used for the measurement of temperature, pressure, electricity, velocity of air and flow of air(Ref. Basic Refrigeration and Air Conditioning-P N Ananthanarayanan)
- 2) Explain the installation procedure for refrigerating units.
- 3) Explain the charging of refrigerating unit with neat sketch.
- 4) Explain the procedure of adding the oil to compressor.
- 5) Explain the different tests for refrigerants leakage.



- 6) Explain the procedure of removing the compressor from refrigeration non sealed unit.
- 7) Explain the procedure of removing the compressor from refrigeration sealed unit.
- 8) Explain the steps to be followed before disconnecting the condenser from the refrigeration system.
- 9) Explain the procedure should be adopted for replacing the evaporator(with and without valves) from the system.
- 10) Outline the points should be remembered for the maintenance of household refrigerator
- 11) Explain the causes for faults in refrigeration system.



